



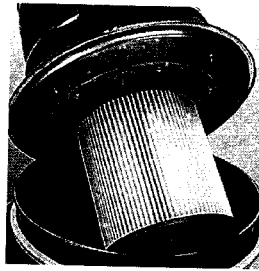
INSTRUCTIONS AND SAFETY MANUAL

MADE IN USA

VAC-50 & VAC-55 HEPA Vacuum Systems



VAC-50 & VAC-55 feature a long-lasting HEPA filter cartridge with non-stick surface, so dust won't stick to filter - it just falls off! Removes dust particles down to 0.3 microns.



VAC-50 HEPA SPECIFICATIONS

POWER: 115 volt, 60 cycle, 1 HP, 7 amp. 8 ft 3-prong grounded UL-approved cord.
RPM: 20,000 RPM with brush-type motor.
CFM: Pulls 90-100 cubic ft of air per minute with HEPA filter.
SIZE: 15 1/4" dia, 40" high
VAC HOSE: 5' long, 2 1/2" dia
GRIT SIZE: Abrasives from 35-80 grit
NON-STICK FILTER MEMBRANE: Resists clogging, as dust and dirt simply fall off the filter surface before they can build up. This enables Vac-50 to have 40% more suction than bag-type vacuums, which clog over time. The Vac-50 works like new every time!
HEPA CARTRIDGE: Mounted under motor. Collects 99.97% of ultra-fine dust down to 0.3 microns and is washable.
FINAL FILTER KIT: Optional on Vac-50. Collects any remaining particles before entering your shop.

VAC-55 HEPA SPECIFICATIONS

POWER: 115 volt, 60 cycle, 1 HP, 7 amp. 8 ft 3-prong grounded UL-approved cord.
RPM: 20,000 RPM with brush-type motor.
CFM: Pulls 90-100 cubic ft of air per minute with HEPA filter.
SIZE: 15 1/4" dia, 34 1/2" high
VAC HOSE: 5' long, 2 1/2" dia
GRIT SIZE: Abrasives from 35-80 grit
NON-STICK FILTER MEMBRANE: Resists clogging, as dust and dirt simply fall off the filter surface before they can build up. This enables Vac-55 to have 40% more suction than bag-type vacuums, which clog over time. The Vac-55 works like new every time!
HEPA CARTRIDGE: Mounted under motor. Collects 99.97% of ultra-fine dust down to 0.3 microns and is washable.
FINAL FILTER KIT: Optional on Vac-55. Collects any remaining particles before entering your shop.



This Safety Alert Symbol Means ATTENTION IS MANDATORY!

The Safety Alert Symbol identifies important safety messages on equipment, safety signs, in manuals, or elsewhere. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.



DANGER The use of the word "DANGER" indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Instructions, including recommended precautions, must be followed.



WARNING The use of the word "WARNING" indicates a potentially hazardous situation or unsafe practice which, if not avoided, could result in death or serious injury. Instructions, including recommended precautions, must be followed to avoid such a situation.



CAUTION The use of the word "CAUTION" indicates a potentially hazardous situation or unsafe practice which, if not avoided, could result in minor or moderate injury or product or property damage. Instructions, including recommended precautions, must be followed to avoid such a situation.

IMPORTANT



Read this Safety Manual and Instructions BEFORE Operating Vacuum System.

An extra copy of this Instruction Booklet / Safety Manual is available on request. Made in USA by Skat Blast®. Skat Blast® Inc., 7077 Route 446, Canfield, OH 44406



Nationwide Distributor of Skat Blast® Cabinets and Parts For Technical Help or Replacement Parts ...

Tip Plus Corp., dba TP Tools & Equipment - 7075 State Rt 446, Canfield, OH 44406
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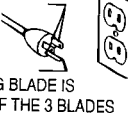
SAFETY EQUIPMENT REQUIRED - CABINETS

A closed cabinet provides a convenient, clean method of rust and paint removal. Like any air-operated tool, there are certain precautions that must be followed. Therefore, please spend a few minutes reading the information on this page prior to operating or servicing the cabinet. For additional protection, a NIOSH/OSHA-approved dust respirator and safety goggles (not included) **MUST** be worn during operation of the cabinet and when loading or unloading. **DO NOT USE SILICA SAND for abrasive blasting.**

WARNING - IMPORTANT SAFETY INSTRUCTIONS

RESPIRATOR REQUIRED			
	<ul style="list-style-type: none"> A NIOSH/OSHA-approved dust respirator must be worn during operation of the cabinet and when loading, unloading, or servicing cabinet or vacuum. Even though cabinet door is closed, door is continually opened and closed while parts are loaded. 		
	<ul style="list-style-type: none"> WARNING DO NOT USE SILICA SAND OR ABRASIVES CONTAINING SILICA for abrasive blasting, even within a closed cabinet - HEALTH HAZARD. The use of abrasives containing silica or other abrasives can be dangerous to your health and can lead to silicosis, shortness of breath, coughing, and other respiratory problems. <p>PLEASE CONSULT OSHA or OTHER STANDARDS FOR SAFETY EQUIPMENT REQUIRED FOR YOUR APPLICATION.</p>		
	<ul style="list-style-type: none"> SLIP/FALL HAZARD. Clean up abrasive spills immediately. Glass Beads and other abrasives are as SLIPPERY AS ICE. Use caution. 		<ul style="list-style-type: none"> CUT/SHARP EDGE HAZARD. Always wear leather gloves and long sleeve jacket when assembling, unloading, moving, or servicing cabinet or components as metal has sharp edges, corners, and surfaces.
	<ul style="list-style-type: none"> EYE PROTECTION REQUIRED. When abrasive blasting, the use of approved safety goggles is MANDATORY to protect user from dust around the area or in case of lens breakage. 		<ul style="list-style-type: none"> DAILY MAINTENANCE REQUIRED. Disconnect air pressure before servicing unit. Check gloves, nozzles, gaskets & lens for wear or leaks. Replace as needed. Always use TEMPERED OR SAFETY GLASS as a lens replacement.
	<ul style="list-style-type: none"> HIGH-PRESSURE AIR CAN BE DANGEROUS. Abrasive blast cabinets operate on air pressure in ranges of 40-120 PSI. NEVER exceed 125 PSI. High pressures will result in premature wear of components. DISCONNECT incoming air line when adding abrasive or when servicing valve, hoses, or power gun. 		

WARNING - DO NOT USE AS A WET VACUUM

ELECTRICAL SHOCK HAZARD - To prevent serious injury or death:		115 VOLTS-60 HZ CURRENT-CARRYING PRONGS
	<ul style="list-style-type: none"> DO NOT use as a wet pickup vacuum system. DO NOT operate near water or in a damp location. Electrical receptacle in your shop must be a 3-prong grounded type DO NOT disassemble or attempt repairs; return to factory. 	
	<ul style="list-style-type: none"> DO NOT modify plug at end of power cord. DO NOT use an extension cord. DO NOT use as a wet vac pickup. DO NOT disassemble or attempt repairs; return to factory. ALWAYS DISCONNECT POWER PRIOR TO SERVICING. 	GROUNDING BLADE IS LONGEST OF THE 3 BLADES

DANGER - EXPLOSION & FIRE HAZARD

To prevent an explosion or fire:

- DO NOT use vacuum in an area contaminated by volatile or flammable materials. Sparking can be expected in the normal operation of the motor and may ignite the contaminants, causing an explosion and/or fire.

DANGER - ROTATING BLADE HAZARD

To prevent serious injury or death:

- Do not operate without guards in place.
- Keep hands, hair, clothing, and body parts away from rotating blades and moving parts.

PRODUCT LABELING

Shown below are the labels that are attached to the vacuum when new. **DO NOT REMOVE THESE LABELS**, as they provide information to users of the equipment. If these labels are removed, damaged, or become illegible, please call for a replacement label: Skat Blast® Inc., 330-533-9477, Ext. 55.

WARNING
HAZARDOUS DUST IN AND AROUND CABINET, VACUUM, AND DUST COLLECTOR.

Safety Equipment Required
RESPIRATOR REQUIRED
A NIOSH/OSHA-approved dust respirator **MUST** be worn during operation, loading and unloading, and when performing maintenance or service on Cabinet, Vacuum or Dust Collector, or components. Consult your Safety Equipment Supplier for proper type of respirator, depending on abrasive used and item being blasted.

EYE PROTECTION REQUIRED
The use of approved safety goggles is **MANDATORY** to protect eyes from dust in the area, or in case of lens breakage.

WARNING - DO NOT use
Silica Sand or abrasives containing Silica in this cabinet -- Health Hazard.

ABRASIVE WARNING - The use of Silica Sand, abrasives containing Silica, or other abrasives can be dangerous to your health and can lead to Silicosis, shortness of breath, coughing, or other respiratory problems.
DO NOT USE SILICA SAND for abrasive blasting.

DO NOT REMOVE THIS TAG


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WARNING
ELECTRICAL CORDS CAN BE HAZARDOUS. DEATH BY ELECTRICAL SHOCK CAN OCCUR.

Electrical Shock Hazard

- Misuse can result in FIRE or DEATH by ELECTRICAL SHOCK.
- Please read instructions and BOTH SIDES of this tag CAREFULLY. Follow all instructions prior to using this equipment.
- ALWAYS inspect cord before each use. DO NOT USE IF CORD IS DAMAGED.
- AVOID OVERHEATING. Uncoil cord and DO NOT cover it with any material.
- DO NOT touch plug with wet hands.
- DO NOT remove, bend, or modify any metal prongs or pins of power cord.
- DO NOT modify light, vacuum, dust collector, or plug at end of power cord.
- Electrical receptacle in your shop must be 115 volts and grounded.
- DO NOT operate cabinet near water or in a damp location.
- If using an extension cord, it must be a 3-prong, grounded type and be the proper wire size.

115 VOLTS-60 HZ
CURRENT-CARRYING PRONGS


GROUNDING BLADE IS LONGEST OF THE 3 BLADES.

DO NOT REMOVE THIS TAG

WARNING
VACUUMS AND DUST COLLECTORS

ELECTRICAL SHOCK HAZARD
To prevent serious injury or death:

- Do not modify plug at end of power cord.
- Do not use an extension cord.
- Do not use as a wet vac pickup.
- Do not operate near water or in a damp location.
- Electrical receptacle must be a 3-prong grounded type.
- Do not disassemble or attempt repairs; return to factory.
- ALWAYS DISCONNECT POWER PRIOR TO SERVICING.

SAFETY EQUIPMENT REQUIRED
When operating or servicing unit or changing abrasive, wear safety goggles, NIOSH/OSHA-approved dust respirator, gloves, and protective clothing.

DO NOT USE SILICA SAND for blasting - HEALTH HAZARD.

ROTATING BLADE HAZARD
To prevent serious injury or death:

- Do not operate without guards in place.
- Keep hands, hair, clothing, and body parts away from rotating blades and moving parts.

SLIP/FALL HAZARD
To prevent serious injury:

- Clean up abrasive spills immediately. Glass Beads and other abrasives are as slippery as ice. Use caution.

EXPLOSION AND FIRE HAZARD
To prevent an explosion or fire:

- NEVER use unit in an area contaminated by volatile or flammable materials since sparking can be expected in normal operation of the motor and may ignite the contaminants.

CUT/SHARP EDGE HAZARD
To prevent serious injury:

- Always wear leather gloves and long sleeve jacket when assembling, unloading, moving, or servicing unit as metal and components have sharp edges, corners, and surfaces.

DO NOT USE THIS UNIT FOR COLLECTING TOXIC, CARCINOGENIC, COMBUSTIBLE, OR OTHER HAZARDOUS MATERIALS SUCH AS ASBESTOS, ARSENIC, BARIUM, BERYLLIUM, LEAD, PESTICIDES, OR OTHER HEALTH-ENDANGERING MATERIALS. DO NOT USE PRODUCTS CONTAINING SILICA - HEALTH HAZARD.

Call factory for technical support or service:
(330) 533-9477, Ext. 22
Made in U.S.A. by **SDV**
Skat Blast, Inc.,
7077 Rt. 446, Canfield, OH 44606

MADE IN USA

OPERATING RULES
VACUUMS & DUST COLLECTORS

FOR CLEANER OPERATION:

- Change abrasive regularly. All abrasive eventually "breaks down" into dust. Results are poor visibility and decrease in suction from vac or dust collector. Vac and DC filter cartridges will become coated with dust and small abrasive particles.
- Replace vacuum and dust collector filter cartridges. If a worn filter cartridge is used, abrasive dust can escape into the room. Abrasive dust can be a health hazard to the operator and can cause damage to the vac or DC motor.
Part #6011-HI Hoga Cartridge - Vac-50,
Part #6011-HEPA Hoga Cartridge - 180-DC & 310-DC
- Install Optional Final Filter or Exhaust Kit.
Final Filter Kit prevents dust from escaping into the room by collecting the fine dust particles.
Part #6011-10 Final Filter Kit for Vac-50
Part #6020-10 Final Filter Kit for 180-DC & 310-DC
Exhaust Kit vents dust particles outside for a cleaner shop and quieter atmosphere.
Part #6011-08 Exhaust Kit for Vac-50
Part #6017-08 Exhaust Kit for 180-DC & 310-DC

VAC-50 MAINTENANCE PROCEDURES:

A) VAC-50 QUICK CLEAN-OUT

- Unplug vacuum from 115 volt outlet and remove vac hose.
- Pick up entire vacuum and tap lightly on floor once or twice. Dust will fall off filter cartridge and into bottom vacuum container. Resume operation. If vac seems heavy, dust accumulation is excessive; follow B) below.

B) MONTHLY VAC-50 CLEAN-OUT (after 30-40 hours of operation)

- Unplug vacuum from 115 volt outlet and remove vac hose.
- Unlatch vac closing ring and lift off top vacuum assembly.
- Remove filter cartridge and lightly dust filter surface with a cloth or soft paint brush. Inspect filter cartridge for any pinholes or holes and replace as needed. If filter is not replaced, dust will pass through these small openings, damaging bearings of vacuum motor and cause vacuum motor failure. Vac-50 only has a washable filter. Occasionally, run filter under water to remove dust, then air dry before reinstallation.

180-DC & 310-DC MAINTENANCE PROCEDURES:

A) DUST COLLECTOR CARTRIDGE CLEANING - DAILY

- Shut off dust collector, shake down filters with shaker lever on rear of unit by twisting lever 5-10 times.
- Remove bottom clean-out drawer and discard dust.
- Occasionally remove filter cartridges and hand-wash using mild detergent & lukewarm water. Air-dry before reinstallation.

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VACUUM INSTALLATION INSTRUCTIONS

- 1. UNPACKING:** The vacuum is shipped fully assembled (except for hose) with HEPA filter cartridge installed. Simply remove vac from box and set next to your cabinet.
- 2. VAC HOSE INSTALLATION:** Install 6009-05 Vacuum Hose into side of vacuum container at Location "B" (see right). Install other end of hose into 6010-00 Ferrule on the side of cabinet.

- 3. ELECTRICAL HOOKUP:** Plug 6257-00 Vacuum Cord into a 115 volt grounded receptacle.

OPTIONAL FINAL FILTER: Assemble Final Filter per instructions included with Final Filter. Insert 6011-10 Filter Bag Assembly into side outlet of Blower Guard at top of vacuum ("A").

WARNING

VACUUM MUST ONLY BE USED FOR COLLECTING DUST FROM WITHIN A SKAT BLAST CABINET. DO NOT USE THIS FILTER FOR COLLECTING TOXIC, CARCINOGENIC, COMBUSTIBLE, OR OTHER HAZARDOUS MATERIALS SUCH AS ASBESTOS, ARSENIC, BARIUM, BERYLLIUM, LEAD, PESTICIDES, OR OTHER HEALTH-ENDANGERING MATERIALS. DO NOT USE PRODUCTS CONTAINING SILICA OR SILICA SAND FOR ABRASIVE BLASTING.

VAC MOTOR

GUARANTEED FOR 90 DAYS

Improper maintenance can lead to abrasive leaking through filter and into motor bearings, causing premature motor failure. Always check filter on a regular basis. We suggest having an extra filter cartridge on hand.

CLEANING PROCEDURES:

A) QUICK VAC CLEAN-OUT PROCEDURE - Best Method, with no chance of damaging filter cartridge. During normal operation most dust falls off the non-stick HEPA filter membrane before it can build up, and dust particles will drop into bottom vacuum container. However, in humid conditions some dust may stick to the filter surface. To remove dust, simply try the following "Quick Clean-out" procedure:

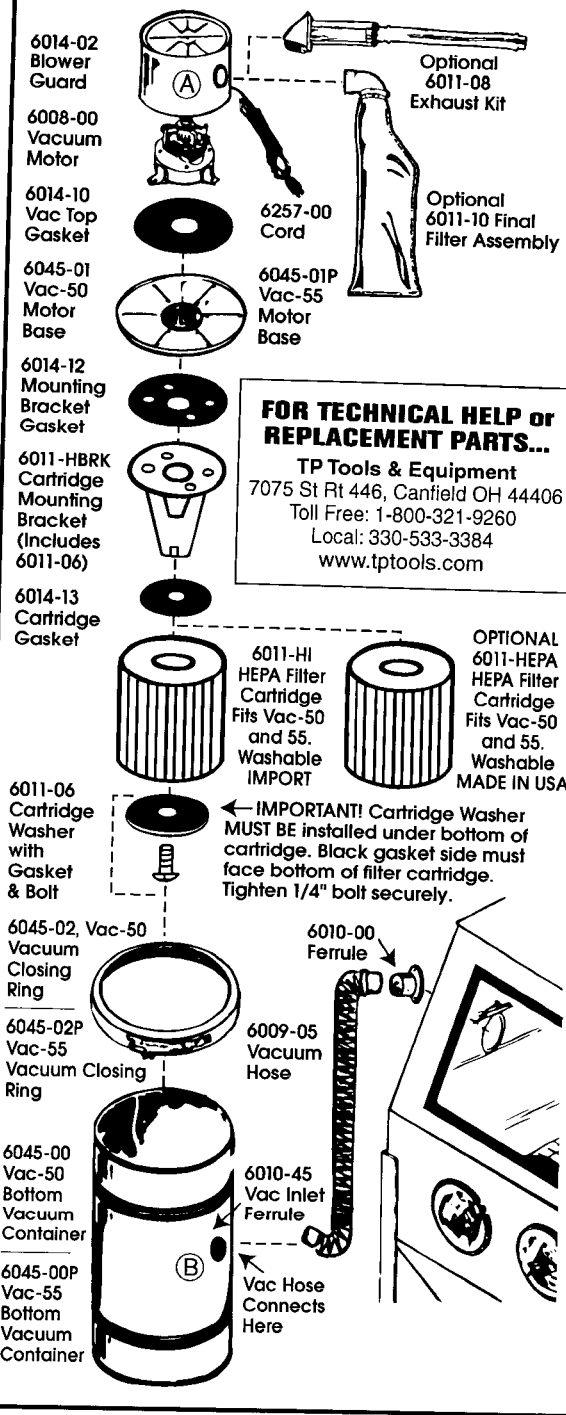
1. Unplug vacuum from 115 volt power supply. Disconnect vacuum hose.
2. Pick up entire vacuum and tap lightly on the floor once or twice. Dust will fall off filter and into the bottom vac container, and you may then resume operation. If vacuum seems heavier than usual, dust accumulation is excessive, and it will be necessary that you follow B) procedure below:

B) MONTHLY VAC CLEAN-OUT PROCEDURE (after 30-40 hrs of operation): Non-stick surface of the internal HEPA Filter Cartridge can be damaged if handled roughly. For that reason, do not clean with a wire brush, putty knife, or other object that could scratch the HEPA filter membrane surface. Also, do not use compressed air to clean, as it will damage the filter. Remove HEPA filter cartridge and lightly dust filter surface with a cloth or soft paint brush. Inspect HEPA filter for any pinholes or holes and replace as needed. If HEPA filter is not replaced, dust will pass through these small openings, damaging bearings of vacuum motor and cause motor failure.

C) VACUUM HEPA FILTER CARTRIDGE CLEANING/REPLACEMENT: Remove HEPA Filter Cartridge from underneath Motor Base by unscrewing mounting screw on bottom of filter. Normally, a light dusting with a soft paint brush is all that is needed to clean cartridge. Occasionally, filter must be washed by rinsing filter under a stream of water to remove accumulated dust, then air-dry before reinstallation. We recommend stocking an extra HEPA Filter Cartridge so you can swap filters while the other filter is drying.
HEPA Filter Cartridge - Part #6011-HI.

D) CLEANING OPTIONAL FINAL FILTER ASSEMBLY (accumulation of dust is normal, so it is absolutely necessary that this bag be cleaned and inspected after every 8 hours of use):

1. Remove bag by loosening clamp. 2. Shake dust into suitable receptacle. 3. Reinstall bag and clamp.

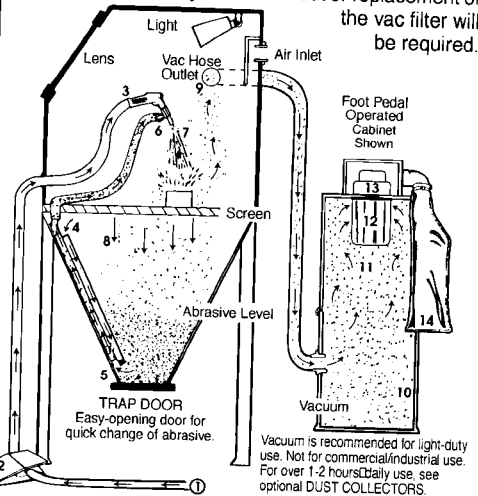


FOR TECHNICAL HELP or REPLACEMENT PARTS...
TP Tools & Equipment
7075 St Rt 446, Canfield OH 44406
Toll Free: 1-800-321-9260
Local: 330-533-3384
www.tptools.com

HOW VAC WORKS

Vacuum filter cartridge has a non-stick filter membrane which resists clogging because the dust falls off the filter before it can build up. This dust then drops into the Bottom Vacuum Container. Vacuum should be disassembled and cleaned out after 30-40 hours' use. At this time, lightly brush off filter cartridge to remove small particles of dust that can reduce vacuum flow.

If visibility is reduced in the cabinet, shut off vacuum and simply pick up and tap entire unit on floor. Then resume operation. Continual poor visibility is usually a sign the abrasive has "worn out" and turned to "dust". This dust can clog the filter cartridge in time. Abrasive change, disassembly, and clean-out or replacement of the vac filter will be required.



- 1) Air from compressor goes through 2) foot pedal control to 3) power gun. When pedal is pressed, air blows through power gun, pulling makeup air into 4) pickup tube through 5) power zone, picking up abrasive through 6) gun venturi and out 7) nozzle. Blast hits object. Most abrasive drops to 8) bottom for recycling. Dust is pulled out 9) vac hose outlet and into 10) vacuum container. 11) Lighter particles stick to 12) internal filter cartridge mounted just below the motor to trap ultra-fine dust particles down to 0.3 microns. When motor shuts off, heavier particles simply fall off filter cartridge & drop into vacuum container. Clean air then exhausts through 13) vacuum motor and into 14) Optional Final Filter. (Some cabinets use a trigger gun.)

Optional Dust Collectors

Vac-50 or Vac-55 Vacuum System is recommended for average small shop use (1-2 hours daily) and will accommodate abrasives up to 80 mesh or grit size. If finer abrasives are used or for all-day operation, Skat Blast® can furnish Dust Collector Systems with 1/3 HP or 3/4 HP motors and larger capacity. Call for availability.

WARNING

Some dust created by abrasive blasting, power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals known to cause cancer, birth defects, or other reproductive harm. Some examples of these chemicals are:

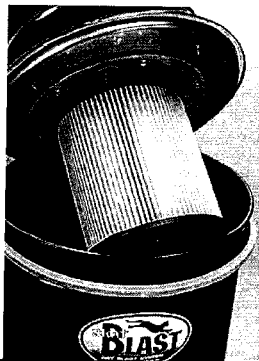
- lead from lead-based paints,
- crystalline silica from bricks, cement, and other masonry products, and
- arsenic & chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well-ventilated area and work with approved safety equipment, such as respirators that are specially designed to filter out microscopic particles or air-supplied respirators to provide clean, breathable air.

TROUBLESHOOTING - Vacuum Systems

PROBLEM	CAUSE	CORRECTIVE ACTION
Final Filter is filling up with dust and dirt.	<p>A. HEPA Filter cartridge loose</p> <p>B. Hole in HEPA filter cartridge</p> <p>C. Use of fine or worn-out abrasive</p>	<p>A. HEPA filter cartridge inside vacuum is loose and not sealing. Tighten bolt on bottom of filter for proper sealing. See Installation Instructions (page 3).</p> <p>B. This can be due to the following: (1.) Normal wear - suggest replacing HEPA filter cartridge (#6011-HI). (2.) Improper maintenance (rough handling in cleaning, scraping surface with a wire brush or putty knife, beating against concrete or any hard surface). Always handle HEPA filter cartridge with extreme care, brushing off surface with a soft cloth or soft brush. Anything else will damage the HEPA filter's surface, causing holes and eventual leakage. Damage to the vacuum motor will result.</p> <p>C. Vacuum is designed for use with abrasives up to 80 grit size, which is about the consistency of ordinary table salt or sugar. If finer or worn-out abrasives are used, the dust will slowly restrict HEPA filter cartridge, causing premature failure of the vacuum motor. It is not practical to blast with abrasives finer than 100 mesh size* or worn-out abrasives. Use of such abrasives will void the vacuum motor warranty. * The higher the grit size or mesh size, the finer the abrasive. Vacuum is specifically designed for use with abrasives having a mesh size of 35-80.</p>
Screeching sound in motor	A. Inner bearing failure	<p>A. Any of the above conditions will allow abrasive to pass through the HEPA filter cartridge and into the vacuum motor. This abrasive will damage the motor bearings, causing a screeching sound, especially on start-up. Eventually, the vacuum motor will seize up and fail in operation. (1.) Replace vacuum motor and HEPA filter cartridge. (2.) Review all conditions in section above to help prevent motor failure.</p>
Poor visibility in cabinet due to lack of vacuum	<p>A. Clogged HEPA filter cartridge</p> <p>B. Worn-out abrasive</p> <p>C. Improper abrasive</p>	<p>A. HEPA filter cartridge requires some maintenance after every 30-40 hours of use. During use, if vacuum decreases, HEPA filter cartridge is gradually being coated with dusty abrasive (this is normal). QUICK FIX: To improve vacuum without disassembly, shut off and unplug vacuum 115 volt cord. Pick up vacuum and tap lightly against the floor. This will dislodge dust, which will fall off filter into bottom of lower vacuum container. Resume normal operation.</p> <p>B. Worn-out abrasive (or using abrasive of 100 grit or finer). As abrasive hits objects being blasted, it eventually turns to dust, resulting in decreased visibility inside cabinet and possible clogging of HEPA filter cartridge. (1.) Remove and gently clean HEPA filter cartridge by brushing surface with a soft cloth or soft brush. Do not beat against concrete or any hard surface. Do not scrape with wire brush or putty knife. Any of these "don'ts" will damage the filter. IT IS NOT ECONOMICAL TO BLAST WITH WORN-OUT ABRASIVE. (2.) Discard worn-out (or fine abrasive) and replace with new abrasive in 35-80 grit size only.</p> <p>C. Abrasive with a grit size of 100 or finer should not be used. DO NOT USE SILICA SAND for abrasive blasting - Health Hazard.</p>

Replacement HEPA Filter Cartridge



VAC-50 and VAC-55 HEPA Filter Cartridge. Traps any ultra-fine dust particles down to 0.3 microns (particles about 1/300th the diameter of a strand of hair) and keeps 99.97% dust inside the vac and out of your shop. The ultra-fine filtration also prevents vacuum motor failure caused by dust entering the motor. We suggest keeping an extra filter on hand, as filter wears in time. Standard on Vac-50 & Vac-55. **Order: 6011-HI**

Exhaust Kit for Vacuum



MADE IN USA

Route the exhaust air out - for a cleaner, quieter shop! This kit provides a cleaner shop environment and cuts down the sound of the exhaust by routing outdoors. Requires cutting a 4 1/4" hole in your wall. Kit includes 8' long Exhaust Hose (6009-08), special adaptor to connect to wall connector, and thru-the-wall outlet pipe. Outlet pipe has screen to keep out birds and household pests. **Order: 6011-08**

Skat Blast® Abrasives

Part #	Description
6700-45	Glass Beads, 45 Lbs
6703-45	Speed Bead, 45 Lbs
6704-45	Skat Magic, 45 Lbs
6710-45	First Choice, 45 Lbs
6708-45	Fast Cut MAX, 45 Lbs
6701-45	Walnut Shells, 45 Lbs
6702-45	Aluminum Oxide, 45 Lbs
6706-45	Silicon Carbide, 45 Lbs
6712-45	Plastic, 45 Lbs
6711-45	Skat Magic Extreme, 45 Lbs

Need Technical Help or Have Questions? Call 330-533-3384 ext. 22

Final Filter Outlet Kit



Provides a cleaner shop! Final Filter Kit for use with Vac-50 & Vac-55. Prevents dust from entering into room in case of vac motor failure. Attaches to top outlet of Vacuum. If this bag has more than a light coating of dust, then inner HEPA filter needs replaced. Fits 2 1/4" inlet. **Includes:** Final Filter Bag, elbow, clamp, and instructions. **#6011-10**

#6011-10B Extra Bag

#6011-12 Clamp for Final Filter Bag

#6016-01 Elbow, 2 1/2" diameter

#6016-01

#6011-12

LIMITED WARRANTY

Congratulations on your Skat Blast® Vacuum purchase! Vacuum is warranted to be free from defects in materials and workmanship for a period of 90 days from the date of purchase. During this period, we will replace or repair any defective parts free of charge (except wear items such as: filter, vac hose, and other wear items). This warranty applies only to the original purchaser as registered, provided unit or parts are delivered to us prepaid. Parts and complete units will be returned to the customer after repairs, plus shipping (if applicable). Advance notice is required on all returns. **We recommend that you use only genuine replacement parts. Improper or incorrectly performed maintenance or repair voids this warranty.** No warranty on units used for rental.

LIABILITY: We will not be responsible for any loss or damage to person or property, or lost profits or other similar loss or damage which may result or be claimed to have resulted from a defect in workmanship or material of any product. (Some states not applicable.) We neither assume nor authorize any representative or other person to assume for us any obligation or liability other than expressly set forth herein.



SKAT BLAST® Inc., PO Box 708, Canfield, OH 44406

Record for Future Reference

Model No _____

Serial No _____

Date Purchased _____